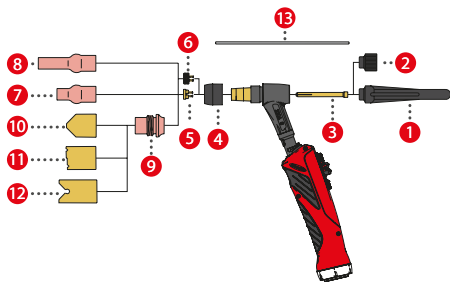


TTB 220A G ML / TTB 400AW ML WEAR PARTS



		ARTICLE NUMBER	PG	DC	
TTB 220A G ML / TTB 400A W ML wear parts					
1	*)	44,0350,0170	10	A	Torch cap long L=100 A
2		44,0350,0171	10	A	Torch cap short L=19,5
3		42,0001,0697	10	A	Clamping sleeve 1,0/ø6,2x59
		42,0001,0698	10	A	Clamping sleeve 1,6/ø6,2x59
		42,0001,0559	10	D	Fixing sleeve 2.0/ø6.2x59
*)		42,0001,0699	10	A	Clamping sleeve 2,4/ø6,2x59
		42,0001,0700	10	A	Clamping sleeve 3,2/ø6,2x59
		42,0001,0701	10	A	Clamping sleeve 4,0/ø6,2x59
	4	42,0402,0222	10	A	Wear sleeve ø16,5/ø22x20
5		42,0001,0692	10	A	Clamping nut 1,0/SW10x10,3
		42,0001,0693	10	A	Clamping nut 1,6/SW10x10,3
		42,0001,0558	10	D	Clamping nut 2.0/SW10x10.7
*)		42,0001,0694	10	A	Clamping nut 2,4/SW10x10,3
		42,0001,0695	10	A	Clamping nut 3,2/SW10x10,3
		42,0001,0696	10	A	Clamping nut 4,0/SW10x10,3
		42,0001,1481	10	A	Clamping nut 4,8/SW9,5x10,3

		ARTICLE NUMBER	PG	DC	
6		44,0350,1500	10	A	Gas lens 1,0/ø12x11
		44,0350,1501	10	A	Gas lens 1,6/ø12x11
		44,0350,0936	10	D	Gas lens 2.0/ø12x11
		44,0350,1460	10	A	Gas lens 2,4/ø12x11
		44,0350,1461	10	A	Gas lens 3,2/ø12x11
7		42,0300,0672	10	A	Gas nozzle ceramic ø6,5/ø21x44
		42,0300,0461	10	A	Gas nozzle ceramic ø8,0/ø21x44
	*)	42,0300,0462	10	A	Gas nozzle ceramic ø9,5/ø21x44
		42,0300,0463	10	A	Gas nozzle ceramic ø11,0/ø21x44
		42,0300,0464	10	A	Gas nozzle ceramic ø13.0/ø21x44
		42,0300,0465	10	A	Gas nozzle ceramic ø14/ø20,8x44
		42,0300,0466	10	A	Gas nozzle ceramic ø16/ø20,8x44
		42,0300,0467	10	A	Gas nozzle ceramic ø18/ø22,8x44
8		42,0300,1120	10	A	Gas nozzle ceramic ø6,4/ø20,8x63
		42,0300,1121	10	A	Gas nozzle ceramic ø8/ø20,8x63
		42,0300,1122	10	A	Gas nozzle ceramic ø9,5/ø20,8x63
		42,0300,1123	10	A	Gas nozzle ceramic ø11,1/ø20,8x63
9		42,0100,0176	10	A	Insulation sleeve for spot welding
10		42,0001,1409	10	A	Gas nozzle for spot welding ø22/25,5x33 thread-type
11		42,0001,1410	10	A	Gas nozzle for spot welding ø22/25,5x33 thread-type
12		42,0001,1408	10	D	Gas nozzle for spot welding ø22/25,5x42
		*) Standard Fittings Pos. 14 - Tungsten electrodes page 161 Gas lens 4,0 technically not possible 42,0001,1481 - no clamping sleeve necessary			