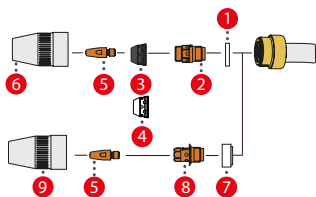


MTB 330i W ML / MTB 200i G ML FLEX WEAR PARTS



	ARTICLE NUMBER	PG	DC			
MTB 330i W ML / MTB 200i G ML flex wear parts						
1	42,0100,1407,5	20	D	Insulation ring ø18,2 / ø10,2x2,9mm	to 9	pk
		20	D	Insulation ring ø18,2 / ø10,2x2,9mm	to 39	pk
		20	D	Insulation ring ø18,2 / ø10,2x2,9mm	from 40	pk
2	42,0001,4479,5	20	D	Nozzle stock M6 / SW10x20	to 9	pk
		20	D	Nozzle stock M6 / SW10x20	to 39	pk
		20	D	Nozzle stock M6 / SW10x20	from 40	pk
3	*) 42,0100,0583	20	A	Spatter guard ø8,3 / ø18x12,5		
4	42,0100,0576,5	20	D	Spatter guard ø8,4 / ø17,8x13 HD	to 9	pk
		20	D	Spatter guard ø8,4 / ø17,8x13 HD	to 39	pk
		20	D	Spatter guard ø8,4 / ø17,8x13 HD	from 40	pk
6	*) 42,0001,4487,5	20	D	Gas nozzle ø13 / ø25x41 CT M23x2	to 9	pk
		20	D	Gas nozzle ø13 / ø25x41 CT M23x2	to 39	pk
		20	D	Gas nozzle ø13 / ø25x41 CT M23x2	from 40	pk
	42,0001,4534,5	20	D	Gas nozzle ø13 / ø25x39,5 CT/C M23x2	to 9	pk
		20	D	Gas nozzle ø13 / ø25x39,5 CT/C M23x2	to 39	pk
		20	D	Gas nozzle ø13 / ø25x39,5 CT/C M23x2	from 40	pk
	42,0001,4902,5	20	D	Gas nozzle ø13 / ø25x39,5 CT	to 9	pk
		20	D	Gas nozzle ø13 / ø25x39,5 CT	to 39	pk
		20	D	Gas nozzle ø13 / ø25x39,5 CT	from 40	pk
	42,0001,5023,5	20	D	Gas nozzle ø15/ø25x39,5 CT M23x2	to 9	pk
		20	D	Gas nozzle ø15/ø25x39,5 CT M23x2	to 39	pk
		20	D	Gas nozzle ø15/ø25x39,5 CT M23x2	from 40	pk
*) Standard equipment manual Pos. 5 - contact tip M6 page 86						

Optional wear parts sleeve system - recommended für steel applica						
9	42,0100,1408,5	20	D	Insulation sleeve ø10,2 / ø20,4x7,9	to 9	pk
		20	D	Insulation sleeve ø10,2 / ø20,4x7,9	to 39	pk
		20	D	Insulation sleeve ø10,2 / ø20,4x7,9	from 40	pk
10	42,0001,4480,5	20	D	Nozzle stock M6 / SW8x20	to 9	pk
		20	D	Nozzle stock M6 / SW8x20	to 39	pk
		20	D	Nozzle stock M6 / SW8x20	from 40	pk
11	42,0001,4486,5	20	D	Gas nozzle ø13 / ø25x41 CT/H M23x2	to 9	pk
		20	D	Gas nozzle ø13 / ø25x41 CT/H M23x2	to 39	pk
		20	D	Gas nozzle ø13 / ø25x41 CT/H M23x2	from 40	pk

Optional wear parts for M8x1,5 contact tip						
	42,0001,6599	20	D	Nozzle stock M8x1,5 / SW13x38		
	42,0100,0134	10	A	Spatter protection ø12,8/ø20,8x25		
	42,0001,4474	20	D	Gas nozzle ø15 / ø25ø61 CT		
Attention TCP change						

CONTACT TIPS



ARTICLE NUMBER	PG	DC			
Contact tips M6 for steel & CrNi CuCrZr					
42,0001,4928,10	20A	D	Contact tip 0,6 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 0,6 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 0,6 / M6 / ø8x24	from 100	pk
42,0001,6524,10	20A	D	Contact tip 0,7 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 0,7 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 0,7 / M6 / 8x24mm	from 100	pk
42,0001,4461,10	20A	D	Contact tip 0,8 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 0,8 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 0,8 / M6 / ø8x24	from 100	pk
42,0001,4462,10	20A	D	Contact tip 0,9 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 0,9 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 0,9 / M6 / ø8x24	from 100	pk
42,0001,4463,10	20A	D	Contact tip 1,0 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 1,0 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 1,0 / M6 / ø8x24	from 100	pk
42,0001,0000,10	20A	D	Contact tip 1,0- / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 1,0- / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 1,0- / M6 / ø8x24	from 100	pk
42,0001,6527,10	20A	D	Contact tip 1,1 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,1 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,1 / M6 / 8x24mm	from 100	pk
42,0001,4464,10	20A	D	Contact tip 1,2 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 1,2 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 1,2 / M6 / ø8x24	from 100	pk

ARTICLE NUMBER	PG	DC			
42,0001,6529,10	20A	D	Contact tip 1,3 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,3 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,3 / M6 / 8x24mm	from 100	pk
42,0001,4465,10	20A	D	Contact tip 1,4 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 1,4 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 1,4 / M6 / ø8x24	from 100	pk
42,0001,6522,10	20A	D	Contact tip 1,5 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,5 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,5 / M6 / 8x24mm	from 100	pk
42,0001,4466,10	20A	D	Contact tip 1,6 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 1,6 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 1,6 / M6 / ø8x24	from 100	pk
1 packing unit includes 10 pieces					

Contact tips M6 for aluminium, CuSi CuCrZr

42,0001,6525,10	20A	D	Contact tip 0,8 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 0,8 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 0,8 / M6 / 8x24mm	from 100	pk
42,0001,6526,10	20A	D	Contact tip 1,0 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,0 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,0 / M6 / 8x24mm	from 100	pk
42,0001,6528,10	20A	D	Contact tip 1,2 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,2 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,2 / M6 / 8x24mm	from 100	pk
42,0001,6523,10	20A	D	Contact tip 1,6 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,6 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,6 / M6 / 8x24mm	from 100	pk
1 packing unit includes 10 pieces					

Contact tips M8x1,5 for steel and CuSi CuCrZr

42,0001,0136,10	20A	D	Contact tip 0,6 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 0,6 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 0,6 / M8x1,5 / ø10x32	from 100	pk
42,0001,6482,10	20A	D	Contact tip 0,7 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 0,7 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 0,7 / M8x1,5 / ø10x32	from 100	pk
42,0001,6464,10	20A	D	Contact tip 0,8 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 0,8 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 0,8 / M8x1,5 / ø10x32	from 100	pk
42,0001,6465,10	20A	D	Contact tip 0,9 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 0,9 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 0,9 / M8x1,5 / ø10x32	from 100	pk
42,0001,6466,10	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32	from 100	pk
42,0001,0128,10	20A	D	Contact tip 1,0- / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,0- / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,0- / M8x1,5 / ø10x32	from 100	pk
42,0001,6483,10	20A	D	Contact tip 1,1 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,1 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,1 / M8x1,5 / ø10x32	from 100	pk
42,0001,6467,10	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32	from 100	pk
42,0001,6484,10	20A	D	Contact tip 1,3 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,3 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,3 / M8x1,5 / ø10x32	from 100	pk
42,0001,6468,10	20A	A	Contact tip 1,4 / M8x1,5 / ø10x32	to 9	pk
	20A	A	Contact tip 1,4 / M8x1,5 / ø10x32	to 99	pk
	20A	A	Contact tip 1,4 / M8x1,5 / ø10x32	from 100	pk
42,0001,6485,10	20A	D	Contact tip 1,5 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,5 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,5 / M8x1,5 / ø10x32	from 100	pk
42,0001,6469,10	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32	from 100	pk
42,0001,6470,10	20A	D	Contact tip 1,8 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,8 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,8 / M8x1,5 / ø10x32	from 100	pk

ARTICLE NUMBER	PG	DC			
42,0001,6471,10	20A	D	Contact tip 2,0 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 2,0 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 2,0 / M8x1,5 / ø10x32	from 100	pk
42,0001,6472,10	20A	D	Contact tip 2,4 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 2,4 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 2,4 / M8x1,5 / ø10x32	from 100	pk
42,0001,4642,10	20A	D	Contact tip 2,8 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 2,8 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 2,8 / M8x1,5 / ø10x32	from 100	pk
1 packing unit includes 10 pieces					

Contact tips M8x1,5 for aluminium, CuSi CuCrZr

42,0001,6537,10	20A	D	Contact tip 0,8 / M8x1,5 / 10x32 Al	to 9	pk
	20A	D	Contact tip 0,8 / M8x1,5 / 10x32 Al	to 99	pk
	20A	D	Contact tip 0,8 / M8x1,5 / 10x32 Al	from 100	pk
42,0001,4750,10	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32 Al	to 9	pk
	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32 Al	to 99	pk
	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32 Al	from 100	pk
42,0001,4751,10	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32 Al	to 9	pk
	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32 Al	to 99	pk
	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32 Al	from 100	pk
42,0001,4752,10	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32 Al	to 9	pk
	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32 Al	to 99	pk
	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32 Al	from 100	pk
1 packing unit includes 10 pieces					

Contact tip tool

42,0410,0570	3	A	Contact tip tool SW7 M6/M8/TIME		
42,0410,0138	3	A	Contact tip tool SW8 M10		

Contact tips SQ (=Standard Quality) M6 E-CU

42,0001,7025,10	10	A	Contact tip 0,9 / M6 / ø8x24 / Standard Quality	to 9	pk
	10	A	Contact tip 0,9 / M6 / ø8x24 / Standard Quality	to 99	pk
	10	A	Contact tip 0,9 / M6 / ø8x24 / Standard Quality	from 100	pk
42,0001,7026,10	10	D	Contact tip 1,0 / M6 / ø8x24 / Standard Quality	to 9	pk
	10	D	Contact tip 1,0 / M6 / ø8x24 / Standard Quality	to 99	pk
	10	D	Contact tip 1,0 / M6 / ø8x24 / Standard Quality	from 100	pk
42,0001,7027,10	10	D	Contact tip 1,2 / M6 / ø8x24 / Standard Quality	to 9	pk
	10	D	Contact tip 1,2 / M6 / ø8x24 / Standard Quality	to 99	pk
	10	D	Contact tip 1,2 / M6 / ø8x24 / Standard Quality	from 100	pk

Contact tips SQ (=Standard Quality) M8x1,5 E-CU

42,0001,7028,10	10	D	Contact tip 0,9 / M8x1,5 / ø10x32 / Standard Quality	to 9	pk
	10	D	Contact tip 0,9 / M8x1,5 / ø10x32 / Standard Quality	to 99	pk
	10	D	Contact tip 0,9 / M8x1,5 / ø10x32 / Standard Quality	from 100	pk
42,0001,7029,10	10	D	Contact tip 1,0 / M8x1,5 / ø10x32 / Standard Quality	to 9	pk
	10	D	Contact tip 1,0 / M8x1,5 / ø10x32 / Standard Quality	to 99	pk
	10	D	Contact tip 1,0 / M8x1,5 / ø10x32 / Standard Quality	from 100	pk
42,0001,7030,10	10	A	Contact tip 1,2 / M8x1,5 / ø10x32 / Standard Quality	to 9	pk
	10	A	Contact tip 1,2 / M8x1,5 / ø10x32 / Standard Quality	to 99	pk
	10	A	Contact tip 1,2 / M8x1,5 / ø10x32 / Standard Quality	from 100	pk