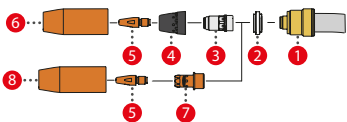


# MTW 400i / MTB 400i W ML WEAR PARTS



		ARTICLE NUMBER	PG	DC				
<b>MTW 400i / MTB 400i W ML wear parts</b>								
1		44,0350,3273	6	A	Gas nozzle mounting complete W MTB 400i inkl. sealing ring 42,0402,0317			
2		42,0100,1329,5	20	A	Insulation ring W ø20,8 / 14x7,3	to 9		
				A	Insulation ring W ø20,8 / 14x7,3	to 39		
				A	Insulation ring W ø20,8 / 14x7,3	from 40		
3		42,0001,4037,5	20	A	Nozzle stock M8x1,5 / SW13x26,5	to 9		
				A	Nozzle stock M8x1,5 / SW13x26,5	to 39		
				A	Nozzle stock M8x1,5 / SW13x26,5	from 40		
4	*)	42,0405,0854,5	20	D	Spatter guard ø10 / ø20,8x24mm	to 9		
				D	Spatter guard ø10 / ø20,8x24mm	to 39		
				D	Spatter guard ø10 / ø20,8x24mm	from 40		
		42,0100,0591,5	20	D	Spatter guard ø10 / ø20.8x24mm HD Ceramic	to 9		
				D	Spatter guard ø10 / ø20.8x24mm HD Ceramic	to 39		
				D	Spatter guard ø10 / ø20.8x24mm HD Ceramic	from 40		
6	*)	42,0001,4051,5	20	A	Gas nozzle ø15 / ø25x63 CT M23x2	to 9		
				A	Gas nozzle ø15 / ø25x63 CT M23x2	to 39		
				A	Gas nozzle ø15 / ø25x63 CT M23x2	from 40		
		42,0001,4474,5	20	D	Gas nozzle ø15 / ø25x61 CT M23x2	to 9		
				D	Gas nozzle ø15 / ø25x61 CT M23x2	to 39		
				D	Gas nozzle ø15 / ø25x61 CT M23x2	from 40		
		42,0001,4054,5	20	A	Gas nozzle cylindrical ø21,1 / ø25x63 CT M23x2	to 9		
				A	Gas nozzle cylindrical ø21,1 / ø25x63 CT M23x2	to 39		
				A	Gas nozzle cylindrical ø21,1 / ø25x63 CT M23x2	from 40		
		42,0001,4476,5	20	A	Gas nozzle ø17 / ø25x61 CT M23x2	to 9		
				A	Gas nozzle ø17 / ø25x61 CT M23x2	to 39		
				A	Gas nozzle ø17 / ø25x61 CT M23x2	from 40		
		42,0001,4050,5	20	A	Gas nozzle ø17 / ø25x63 CT M23x2	to 9		
				A	Gas nozzle ø17 / ø25x63 CT M23x2	to 39		
				A	Gas nozzle ø17 / ø25x63 CT M23x2	from 40		
		42,0001,4216,5	20	A	Gas nozzle ø17 / ø27x63 CT HD heavy duty	to 9		
				A	Gas nozzle ø17 / ø27x63 CT HD heavy duty	to 39		
				A	Gas nozzle ø17 / ø27x63 CT HD heavy duty	from 40		
		42,0001,4086,5	20	D	Gas nozzle ø13 / ø25x61 CT M23x2	to 9		
				D	Gas nozzle ø13 / ø25x61 CT M23x2	to 39		
				D	Gas nozzle ø13 / ø25x61 CT M23x2	from 40		
		42,0001,4080,5	20	A	Gas nozzle ø13 / ø25x63 CT M23x2	to 9		
				A	Gas nozzle ø13 / ø25x63 CT M23x2	to 39		
				A	Gas nozzle ø13 / ø25x63 CT M23x2	from 40		
		*) Standard equipment						
		Post. 5 - contact tip M8x1,5 page 87						

<b>Optional wear parts sleeve system - recommended für steel applica</b>						
7		42,0001,4651,5	20	D	Nozzle stock M8x1,5 / SW10x26,5mm	to 9
				D	Nozzle stock M8x1,5 / SW10x26,5mm	to 39
				D	Nozzle stock M8x1,5 / SW10x26,5mm	from 40
8		44,0350,3935,5	20	D	Gas nozzle ø15 / ø25x61 CT/H M23x2	to 9
				D	Gas nozzle ø15 / ø25x61 CT/H M23x2	to 39
				D	Gas nozzle ø15 / ø25x61 CT/H M23x2	from 40
		44,0350,3936,5	20	D	Gas nozzle ø17 / ø25x61 CT/H M23x2	to 9
				D	Gas nozzle ø17 / ø25x61 CT/H M23x2	to 39
				D	Gas nozzle ø17 / ø25x61 CT/H M23x2	from 40
Insulation sleeve is pressed in the gas nozzle						

# CONTACT TIPS



ARTICLE NUMBER	PG	DC			
<b>Contact tips M6 for steel &amp; CrNi CuCrZr</b>					
42,0001,4928,10	20A	D	Contact tip 0,6 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 0,6 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 0,6 / M6 / ø8x24	from 100	pk
42,0001,6524,10	20A	D	Contact tip 0,7 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 0,7 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 0,7 / M6 / 8x24mm	from 100	pk
42,0001,4461,10	20A	D	Contact tip 0,8 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 0,8 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 0,8 / M6 / ø8x24	from 100	pk
42,0001,4462,10	20A	D	Contact tip 0,9 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 0,9 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 0,9 / M6 / ø8x24	from 100	pk
42,0001,4463,10	20A	D	Contact tip 1,0 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 1,0 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 1,0 / M6 / ø8x24	from 100	pk
42,0001,0000,10	20A	D	Contact tip 1,0- / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 1,0- / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 1,0- / M6 / ø8x24	from 100	pk
42,0001,6527,10	20A	D	Contact tip 1,1 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,1 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,1 / M6 / 8x24mm	from 100	pk
42,0001,4464,10	20A	D	Contact tip 1,2 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 1,2 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 1,2 / M6 / ø8x24	from 100	pk

ARTICLE NUMBER	PG	DC			
42,0001,6529,10	20A	D	Contact tip 1,3 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,3 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,3 / M6 / 8x24mm	from 100	pk
42,0001,4465,10	20A	D	Contact tip 1,4 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 1,4 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 1,4 / M6 / ø8x24	from 100	pk
42,0001,6522,10	20A	D	Contact tip 1,5 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,5 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,5 / M6 / 8x24mm	from 100	pk
42,0001,4466,10	20A	D	Contact tip 1,6 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 1,6 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 1,6 / M6 / ø8x24	from 100	pk
1 packing unit includes 10 pieces					

#### Contact tips M6 for aluminium, CuSi CuCrZr

42,0001,6525,10	20A	D	Contact tip 0,8 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 0,8 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 0,8 / M6 / 8x24mm	from 100	pk
42,0001,6526,10	20A	D	Contact tip 1,0 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,0 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,0 / M6 / 8x24mm	from 100	pk
42,0001,6528,10	20A	D	Contact tip 1,2 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,2 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,2 / M6 / 8x24mm	from 100	pk
42,0001,6523,10	20A	D	Contact tip 1,6 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,6 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,6 / M6 / 8x24mm	from 100	pk
1 packing unit includes 10 pieces					

#### Contact tips M8x1,5 for steel and CuSi CuCrZr

42,0001,0136,10	20A	D	Contact tip 0,6 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 0,6 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 0,6 / M8x1,5 / ø10x32	from 100	pk
42,0001,6482,10	20A	D	Contact tip 0,7 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 0,7 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 0,7 / M8x1,5 / ø10x32	from 100	pk
42,0001,6464,10	20A	D	Contact tip 0,8 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 0,8 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 0,8 / M8x1,5 / ø10x32	from 100	pk
42,0001,6465,10	20A	D	Contact tip 0,9 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 0,9 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 0,9 / M8x1,5 / ø10x32	from 100	pk
42,0001,6466,10	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32	from 100	pk
42,0001,0128,10	20A	D	Contact tip 1,0- / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,0- / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,0- / M8x1,5 / ø10x32	from 100	pk
42,0001,6483,10	20A	D	Contact tip 1,1 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,1 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,1 / M8x1,5 / ø10x32	from 100	pk
42,0001,6467,10	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32	from 100	pk
42,0001,6484,10	20A	D	Contact tip 1,3 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,3 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,3 / M8x1,5 / ø10x32	from 100	pk
42,0001,6468,10	20A	A	Contact tip 1,4 / M8x1,5 / ø10x32	to 9	pk
	20A	A	Contact tip 1,4 / M8x1,5 / ø10x32	to 99	pk
	20A	A	Contact tip 1,4 / M8x1,5 / ø10x32	from 100	pk
42,0001,6485,10	20A	D	Contact tip 1,5 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,5 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,5 / M8x1,5 / ø10x32	from 100	pk
42,0001,6469,10	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32	from 100	pk
42,0001,6470,10	20A	D	Contact tip 1,8 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,8 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,8 / M8x1,5 / ø10x32	from 100	pk

ARTICLE NUMBER	PG	DC			
42,0001,6471,10	20A	D	Contact tip 2,0 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 2,0 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 2,0 / M8x1,5 / ø10x32	from 100	pk
42,0001,6472,10	20A	D	Contact tip 2,4 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 2,4 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 2,4 / M8x1,5 / ø10x32	from 100	pk
42,0001,4642,10	20A	D	Contact tip 2,8 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 2,8 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 2,8 / M8x1,5 / ø10x32	from 100	pk
1 packing unit includes 10 pieces					

#### Contact tips M8x1,5 for aluminium, CuSi CuCrZr

42,0001,6537,10	20A	D	Contact tip 0,8 / M8x1,5 / 10x32 Al	to 9	pk
	20A	D	Contact tip 0,8 / M8x1,5 / 10x32 Al	to 99	pk
	20A	D	Contact tip 0,8 / M8x1,5 / 10x32 Al	from 100	pk
42,0001,4750,10	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32 Al	to 9	pk
	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32 Al	to 99	pk
	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32 Al	from 100	pk
42,0001,4751,10	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32 Al	to 9	pk
	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32 Al	to 99	pk
	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32 Al	from 100	pk
42,0001,4752,10	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32 Al	to 9	pk
	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32 Al	to 99	pk
	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32 Al	from 100	pk
1 packing unit includes 10 pieces					

#### Contact tip tool

42,0410,0570	3	A	Contact tip tool SW7 M6/M8/TIME		
42,0410,0138	3	A	Contact tip tool SW8 M10		

#### Contact tips SQ (=Standard Quality) M6 E-CU

42,0001,7025,10	10	A	Contact tip 0,9 / M6 / ø8x24 / Standard Quality	to 9	pk
	10	A	Contact tip 0,9 / M6 / ø8x24 / Standard Quality	to 99	pk
	10	A	Contact tip 0,9 / M6 / ø8x24 / Standard Quality	from 100	pk
42,0001,7026,10	10	D	Contact tip 1,0 / M6 / ø8x24 / Standard Quality	to 9	pk
	10	D	Contact tip 1,0 / M6 / ø8x24 / Standard Quality	to 99	pk
	10	D	Contact tip 1,0 / M6 / ø8x24 / Standard Quality	from 100	pk
42,0001,7027,10	10	D	Contact tip 1,2 / M6 / ø8x24 / Standard Quality	to 9	pk
	10	D	Contact tip 1,2 / M6 / ø8x24 / Standard Quality	to 99	pk
	10	D	Contact tip 1,2 / M6 / ø8x24 / Standard Quality	from 100	pk

#### Contact tips SQ (=Standard Quality) M8x1,5 E-CU

42,0001,7028,10	10	D	Contact tip 0,9 / M8x1,5 / ø10x32 / Standard Quality	to 9	pk
	10	D	Contact tip 0,9 / M8x1,5 / ø10x32 / Standard Quality	to 99	pk
	10	D	Contact tip 0,9 / M8x1,5 / ø10x32 / Standard Quality	from 100	pk
42,0001,7029,10	10	D	Contact tip 1,0 / M8x1,5 / ø10x32 / Standard Quality	to 9	pk
	10	D	Contact tip 1,0 / M8x1,5 / ø10x32 / Standard Quality	to 99	pk
	10	D	Contact tip 1,0 / M8x1,5 / ø10x32 / Standard Quality	from 100	pk
42,0001,7030,10	10	A	Contact tip 1,2 / M8x1,5 / ø10x32 / Standard Quality	to 9	pk
	10	A	Contact tip 1,2 / M8x1,5 / ø10x32 / Standard Quality	to 99	pk
	10	A	Contact tip 1,2 / M8x1,5 / ø10x32 / Standard Quality	from 100	pk