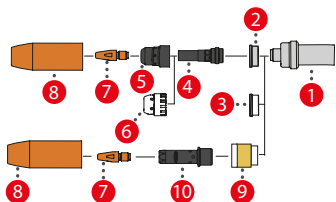


MTG 400i / MTB 400i G ML / MTB 360i G ML FLEX WEAR PARTS



		ARTICLE NUMBER	PG	DC		
MTG 400i / MTB 400i G ML / MTB 360i G ML flex wear parts						
1	*)	42,0001,3982	6	A	Gas nozzle holder G 320i/400i	
2	*)	42,0100,1429,5	20	D	Insulation ring ø20,5 / ø12,15x8mm	to 9 pk
			20	D	Insulation ring ø20,5 / ø12,15x8mm	to 39 pk
			20	D	Insulation ring ø20,5 / ø12,15x8mm	from 40 pk
3		42,0100,0530,5	20	D	Insulation ring ø20,5 / ø12,15x8mm HD	to 9 pk
			20	D	Insulation ring ø20,5 / ø12,15x8mm HD	to 39 pk
			20	D	Insulation ring ø20,5 / ø12,15x8mm HD	from 40 pk
4		42,0001,3975,5	20	A	Nozzle stock M8x1,5 / SW11x44,5	to 9 pk
			20	A	Nozzle stock M8x1,5 / SW11x44,5	to 39 pk
			20	A	Nozzle stock M8x1,5 / SW11x44,5	from 40 pk
		42,0001,4800,5	20	D	Nozzle fitting M6 / SW11x48	to 9 pk
			20	D	Nozzle fitting M6 / SW11x48	to 39 pk
			20	D	Nozzle fitting M6 / SW11x48	from 40 pk
5	*)	42,0100,0575,5	20	D	Spatter guard Ø11,2/Ø20,2x22	to 9 pk
			20	D	Spatter guard Ø11,2/Ø20,2x22	to 39 pk
			20	D	Spatter guard Ø11,2/Ø20,2x22	from 40 pk
6		42,0100,0532,5	20	D	Spatter guard ø11,2 / ø20,2x22 HD Ceramic	to 9 pk
			20	D	Spatter guard ø11,2 / ø20,2x22 HD Ceramic	to 39 pk
			20	D	Spatter guard ø11,2 / ø20,2x22 HD Ceramic	from 40 pk
8	*)	42,0001,4045,5	20	D	Gas nozzle ø15 / ø25x75 CT M23x2	to 9 pk
			20	D	Gas nozzle ø15 / ø25x75 CT M23x2	to 39 pk
			20	D	Gas nozzle ø15 / ø25x75 CT M23x2	from 40 pk
		42,0001,4475,5	20	A	Gas nozzle ø15 / ø25x73 CT M23x2	to 9 pk
			20	A	Gas nozzle ø15 / ø25x73 CT M23x2	to 39 pk
			20	A	Gas nozzle ø15 / ø25x73 CT M23x2	from 40 pk
		42,0001,4790,5	20	D	Gas nozzle ø15 / ø27x73 CT HD	to 9 pk
			20	D	Gas nozzle ø15 / ø27x73 CT HD	to 39 pk
			20	D	Gas nozzle ø15 / ø27x73 CT HD	from 40 pk
		42,0001,4053,5	20	A	Gas nozzle cylindrical ø21,1 / ø25x75 CT M23x2	to 9 pk
			20	A	Gas nozzle cylindrical ø21,1 / ø25x75 CT M23x2	to 39 pk
			20	A	Gas nozzle cylindrical ø21,1 / ø25x75 CT M23x2	from 40 pk
		42,0001,4043,5	20	A	Gas nozzle ø17 / ø25x75 CT M23x2	to 9 pk
			20	A	Gas nozzle ø17 / ø25x75 CT M23x2	to 39 pk
			20	A	Gas nozzle ø17 / ø25x75 CT M23x2	from 40 pk
		42,0001,4087,5	20	A	Gas nozzle ø13 / ø25x71 CT M23x2	to 9 pk
			20	A	Gas nozzle ø13 / ø25x71 CT M23x2	to 39 pk
			20	A	Gas nozzle ø13 / ø25x71 CT M23x2	from 40 pk
		42,0001,4088,5	20	A	Gas nozzle ø13 / ø25x73 CT M23x2	to 9 pk
			20	A	Gas nozzle ø13 / ø25x73 CT M23x2	to 39 pk
			20	A	Gas nozzle ø13 / ø25x73 CT M23x2	from 40 pk
		42,0001,4788,5	20	D	Gas nozzle ø15 / ø25x71 CT M23x2	to 9 pk
			20	D	Gas nozzle ø15 / ø25x71 CT M23x2	to 39 pk
			20	D	Gas nozzle ø15 / ø25x71 CT M23x2	from 40 pk
		42,0001,4047,5	20	D	Gas nozzle ø15 / ø25x80 CT M23x2	to 9 pk
			20	D	Gas nozzle ø15 / ø25x80 CT M23x2	to 39 pk
			20	D	Gas nozzle ø15 / ø25x80 CT M23x2	from 40 pk
*) Standard equipment						
Pos. 7 - contact tip M8x1,5 page 87, contact tip M6 page 86						

Optional wear parts sleeve system - recommended for steel applications						
9		44,0350,3880,5	20	D	Insulation sleeve ø14 / ø20,7x21 complete	to 9 pk
			20	D	Insulation sleeve ø14 / ø20,7x21 complete	to 39 pk
			20	D	Insulation sleeve ø14 / ø20,7x21 complete	from 40 pk
10		42,0001,4623,5	20	D	Nozzle stock M8x1,5 / SW9x44,5	to 9 pk
			20	D	Nozzle stock M8x1,5 / SW9x44,5	to 39 pk
			20	D	Nozzle stock M8x1,5 / SW9x44,5	from 40 pk

		ARTICLE NUMBER	PG	DC			
					Optional wear parts wrapped gas nozzle		
		42,0001,6776	20	D	Fixing sleeve ø25 / ø27,2x24		
		42,0001,0972,5	20	D	Gas nozzle ø15 / ø25x69,5	to 9	pk
			20	D	Gas nozzle ø15 / ø25x69,5	to 39	pk
			20	D	Gas nozzle ø15 / ø25x69,5	from 40	pk

CONTACT TIPS



ARTICLE NUMBER	PG	DC			
Contact tips M6 for steel & CrNi CuCrZr					
42,0001,4928,10	20A	D	Contact tip 0,6 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 0,6 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 0,6 / M6 / ø8x24	from 100	pk
42,0001,6524,10	20A	D	Contact tip 0,7 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 0,7 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 0,7 / M6 / 8x24mm	from 100	pk
42,0001,4461,10	20A	D	Contact tip 0,8 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 0,8 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 0,8 / M6 / ø8x24	from 100	pk
42,0001,4462,10	20A	D	Contact tip 0,9 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 0,9 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 0,9 / M6 / ø8x24	from 100	pk
42,0001,4463,10	20A	D	Contact tip 1,0 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 1,0 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 1,0 / M6 / ø8x24	from 100	pk
42,0001,0000,10	20A	D	Contact tip 1,0- / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 1,0- / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 1,0- / M6 / ø8x24	from 100	pk
42,0001,6527,10	20A	D	Contact tip 1,1 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,1 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,1 / M6 / 8x24mm	from 100	pk
42,0001,4464,10	20A	D	Contact tip 1,2 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 1,2 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 1,2 / M6 / ø8x24	from 100	pk

ARTICLE NUMBER	PG	DC			
42,0001,6529,10	20A	D	Contact tip 1,3 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,3 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,3 / M6 / 8x24mm	from 100	pk
42,0001,4465,10	20A	D	Contact tip 1,4 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 1,4 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 1,4 / M6 / ø8x24	from 100	pk
42,0001,6522,10	20A	D	Contact tip 1,5 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,5 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,5 / M6 / 8x24mm	from 100	pk
42,0001,4466,10	20A	D	Contact tip 1,6 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 1,6 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 1,6 / M6 / ø8x24	from 100	pk
1 packing unit includes 10 pieces					

Contact tips M6 for aluminium, CuSi CuCrZr

42,0001,6525,10	20A	D	Contact tip 0,8 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 0,8 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 0,8 / M6 / 8x24mm	from 100	pk
42,0001,6526,10	20A	D	Contact tip 1,0 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,0 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,0 / M6 / 8x24mm	from 100	pk
42,0001,6528,10	20A	D	Contact tip 1,2 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,2 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,2 / M6 / 8x24mm	from 100	pk
42,0001,6523,10	20A	D	Contact tip 1,6 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,6 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,6 / M6 / 8x24mm	from 100	pk
1 packing unit includes 10 pieces					

Contact tips M8x1,5 for steel and CuSi CuCrZr

42,0001,0136,10	20A	D	Contact tip 0,6 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 0,6 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 0,6 / M8x1,5 / ø10x32	from 100	pk
42,0001,6482,10	20A	D	Contact tip 0,7 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 0,7 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 0,7 / M8x1,5 / ø10x32	from 100	pk
42,0001,6464,10	20A	D	Contact tip 0,8 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 0,8 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 0,8 / M8x1,5 / ø10x32	from 100	pk
42,0001,6465,10	20A	D	Contact tip 0,9 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 0,9 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 0,9 / M8x1,5 / ø10x32	from 100	pk
42,0001,6466,10	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32	from 100	pk
42,0001,0128,10	20A	D	Contact tip 1,0- / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,0- / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,0- / M8x1,5 / ø10x32	from 100	pk
42,0001,6483,10	20A	D	Contact tip 1,1 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,1 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,1 / M8x1,5 / ø10x32	from 100	pk
42,0001,6467,10	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32	from 100	pk
42,0001,6484,10	20A	D	Contact tip 1,3 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,3 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,3 / M8x1,5 / ø10x32	from 100	pk
42,0001,6468,10	20A	A	Contact tip 1,4 / M8x1,5 / ø10x32	to 9	pk
	20A	A	Contact tip 1,4 / M8x1,5 / ø10x32	to 99	pk
	20A	A	Contact tip 1,4 / M8x1,5 / ø10x32	from 100	pk
42,0001,6485,10	20A	D	Contact tip 1,5 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,5 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,5 / M8x1,5 / ø10x32	from 100	pk
42,0001,6469,10	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32	from 100	pk
42,0001,6470,10	20A	D	Contact tip 1,8 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,8 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,8 / M8x1,5 / ø10x32	from 100	pk

ARTICLE NUMBER	PG	DC			
42,0001,6471,10	20A	D	Contact tip 2,0 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 2,0 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 2,0 / M8x1,5 / ø10x32	from 100	pk
42,0001,6472,10	20A	D	Contact tip 2,4 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 2,4 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 2,4 / M8x1,5 / ø10x32	from 100	pk
42,0001,4642,10	20A	D	Contact tip 2,8 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 2,8 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 2,8 / M8x1,5 / ø10x32	from 100	pk
1 packing unit includes 10 pieces					

Contact tips M8x1,5 for aluminium, CuSi CuCrZr

42,0001,6537,10	20A	D	Contact tip 0,8 / M8x1,5 / 10x32 Al	to 9	pk
	20A	D	Contact tip 0,8 / M8x1,5 / 10x32 Al	to 99	pk
	20A	D	Contact tip 0,8 / M8x1,5 / 10x32 Al	from 100	pk
42,0001,4750,10	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32 Al	to 9	pk
	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32 Al	to 99	pk
	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32 Al	from 100	pk
42,0001,4751,10	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32 Al	to 9	pk
	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32 Al	to 99	pk
	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32 Al	from 100	pk
42,0001,4752,10	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32 Al	to 9	pk
	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32 Al	to 99	pk
	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32 Al	from 100	pk
1 packing unit includes 10 pieces					

Contact tip tool

42,0410,0570	3	A	Contact tip tool SW7 M6/M8/TIME		
42,0410,0138	3	A	Contact tip tool SW8 M10		

Contact tips SQ (=Standard Quality) M6 E-CU

42,0001,7025,10	10	A	Contact tip 0,9 / M6 / ø8x24 / Standard Quality	to 9	pk
	10	A	Contact tip 0,9 / M6 / ø8x24 / Standard Quality	to 99	pk
	10	A	Contact tip 0,9 / M6 / ø8x24 / Standard Quality	from 100	pk
42,0001,7026,10	10	D	Contact tip 1,0 / M6 / ø8x24 / Standard Quality	to 9	pk
	10	D	Contact tip 1,0 / M6 / ø8x24 / Standard Quality	to 99	pk
	10	D	Contact tip 1,0 / M6 / ø8x24 / Standard Quality	from 100	pk
42,0001,7027,10	10	D	Contact tip 1,2 / M6 / ø8x24 / Standard Quality	to 9	pk
	10	D	Contact tip 1,2 / M6 / ø8x24 / Standard Quality	to 99	pk
	10	D	Contact tip 1,2 / M6 / ø8x24 / Standard Quality	from 100	pk

Contact tips SQ (=Standard Quality) M8x1,5 E-CU

42,0001,7028,10	10	D	Contact tip 0,9 / M8x1,5 / ø10x32 / Standard Quality	to 9	pk
	10	D	Contact tip 0,9 / M8x1,5 / ø10x32 / Standard Quality	to 99	pk
	10	D	Contact tip 0,9 / M8x1,5 / ø10x32 / Standard Quality	from 100	pk
42,0001,7029,10	10	D	Contact tip 1,0 / M8x1,5 / ø10x32 / Standard Quality	to 9	pk
	10	D	Contact tip 1,0 / M8x1,5 / ø10x32 / Standard Quality	to 99	pk
	10	D	Contact tip 1,0 / M8x1,5 / ø10x32 / Standard Quality	from 100	pk
42,0001,7030,10	10	A	Contact tip 1,2 / M8x1,5 / ø10x32 / Standard Quality	to 9	pk
	10	A	Contact tip 1,2 / M8x1,5 / ø10x32 / Standard Quality	to 99	pk
	10	A	Contact tip 1,2 / M8x1,5 / ø10x32 / Standard Quality	from 100	pk