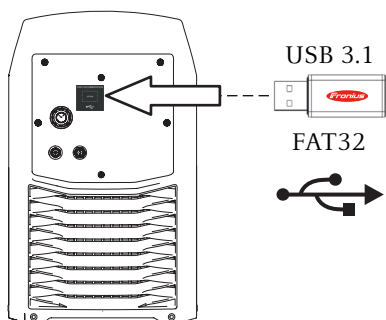


EASY DOCUMENTATION

Activating / deactivating Easy Documentation



1 Activating Easy Documentation



Plug in the supplied Fronius USB thumb drive with FAT32 formatting.

Display shows:



Easy Documentation is activated.

If the power source is switched off and on again while the USB thumb drive is connected, Easy Documentation remains activated.

2 Checking the date and time

To document the welding data, the date and time must be set correctly. Checking/setting the date and time is carried out in the 2nd level of the service menu (see back page).

The data from all welds are stored on the USB thumb drive as a CSV file with Fronius signature.

3 Deactivating Easy Documentation

Unplug the USB thumb drive

Display shows:



Easy Documentation is deactivated.

Further information

Documented parameters / service codes
See the Operating Instructions of the power source

New CSV file

A new CSV file is generated

- when the USB thumb drive is disconnected and reconnected,
- when the date and time are changed,
- from 1000 welds.

PDF report / Fronius signature



By scanning this link (<https://easydocu.weldcube.com>) ...

- a PDF report of the selected welding data can be created,
- the authenticity of the welding data can be checked and guaranteed via the Fronius signature read out with the welding data.



42,0426,0384,EA 002-02122020

Operating Instructions:
www.fronius.com/transsteel

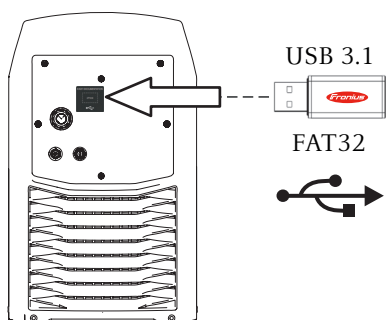


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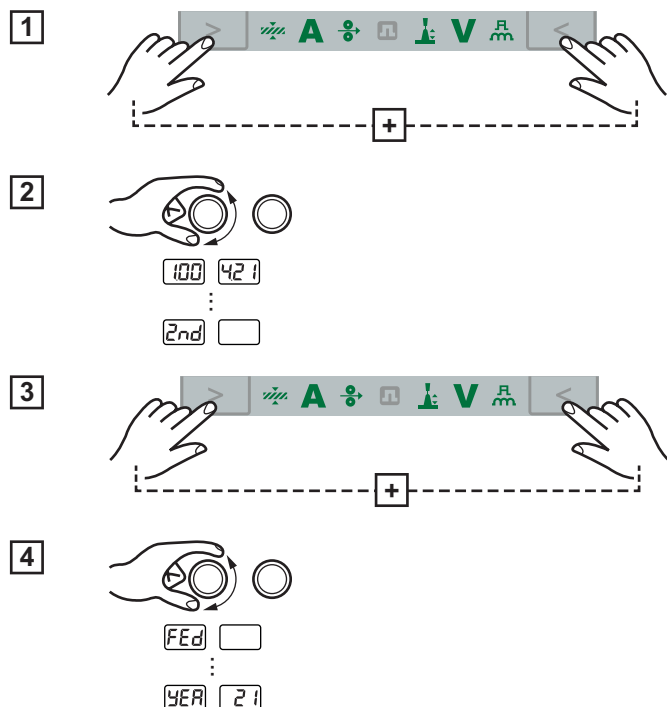


EASY DOCUMENTATION

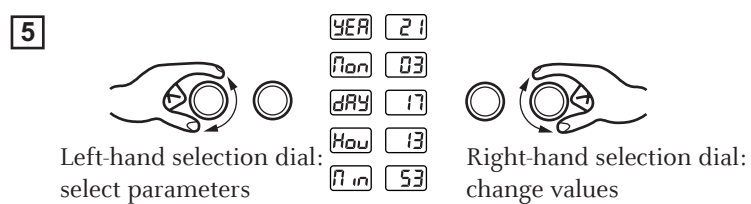
Service menu | Setting the date and time



Entering service menu level 2



Setting the date and time



Setting ranges:

YER	Year	0 - 999
Mon	Month	1 - 12
dAY	Day	1 - 31
Hou	Hour	0 - 24
m in	Minute	0 - 59



SAFETY

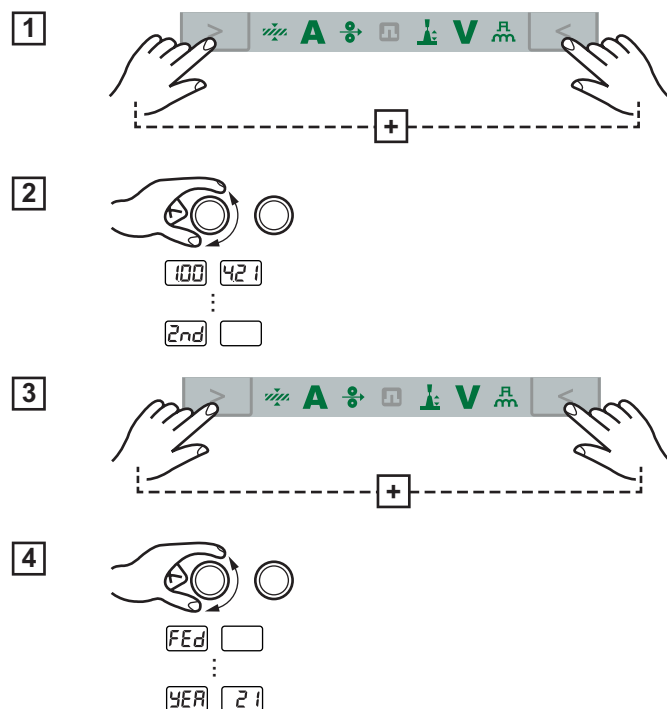
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EASY DOCUMENTATION

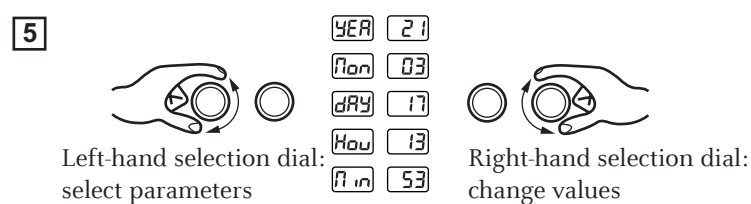
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