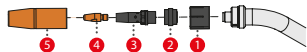


# MTG 2100S WEAR PARTS



	ARTICLE NUMBER	PG	DC	
<b>MTG 2100S wear parts</b>				
1	42,0001,4915	20	D	Fixing sleeve $\varnothing 20/\varnothing 22 \times 19$
2	42,0100,1496	20	D	Insulation ring $\varnothing 12/\varnothing 16,9 \times 12$
3	42,0001,4912	20	D	Noz. fitting M6/SW13/ $\varnothing 14,5 \times 39$ MS brass
5	44,0350,4128	20	D	Gas nozzle $\varnothing 12 \times 20 \times 59$
	Pos. 4 - contact tip M6 page 86			
<b>Options Gas nozzle</b>				
	44,0350,0592	6	A	Spot Weld Attach. D=20,2X40

# CONTACT TIPS



ARTICLE NUMBER	PG	DC			
<b>Contact tips M6 for steel &amp; CrNi CuCrZr</b>					
42,0001,4928,10	20A	D	Contact tip 0,6 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 0,6 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 0,6 / M6 / ø8x24	from 100	pk
42,0001,6524,10	20A	D	Contact tip 0,7 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 0,7 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 0,7 / M6 / 8x24mm	from 100	pk
42,0001,4461,10	20A	D	Contact tip 0,8 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 0,8 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 0,8 / M6 / ø8x24	from 100	pk
42,0001,4462,10	20A	D	Contact tip 0,9 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 0,9 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 0,9 / M6 / ø8x24	from 100	pk
42,0001,4463,10	20A	D	Contact tip 1,0 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 1,0 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 1,0 / M6 / ø8x24	from 100	pk
42,0001,0000,10	20A	D	Contact tip 1,0- / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 1,0- / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 1,0- / M6 / ø8x24	from 100	pk
42,0001,6527,10	20A	D	Contact tip 1,1 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,1 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,1 / M6 / 8x24mm	from 100	pk
42,0001,4464,10	20A	D	Contact tip 1,2 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 1,2 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 1,2 / M6 / ø8x24	from 100	pk

ARTICLE NUMBER	PG	DC			
42,0001,6529,10	20A	D	Contact tip 1,3 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,3 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,3 / M6 / 8x24mm	from 100	pk
42,0001,4465,10	20A	D	Contact tip 1,4 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 1,4 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 1,4 / M6 / ø8x24	from 100	pk
42,0001,6522,10	20A	D	Contact tip 1,5 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,5 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,5 / M6 / 8x24mm	from 100	pk
42,0001,4466,10	20A	D	Contact tip 1,6 / M6 / ø8x24	to 9	pk
	20A	D	Contact tip 1,6 / M6 / ø8x24	to 99	pk
	20A	D	Contact tip 1,6 / M6 / ø8x24	from 100	pk
1 packing unit includes 10 pieces					

#### Contact tips M6 for aluminium, CuSi CuCrZr

42,0001,6525,10	20A	D	Contact tip 0,8 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 0,8 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 0,8 / M6 / 8x24mm	from 100	pk
42,0001,6526,10	20A	D	Contact tip 1,0 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,0 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,0 / M6 / 8x24mm	from 100	pk
42,0001,6528,10	20A	D	Contact tip 1,2 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,2 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,2 / M6 / 8x24mm	from 100	pk
42,0001,6523,10	20A	D	Contact tip 1,6 / M6 / 8x24mm	to 9	pk
	20A	D	Contact tip 1,6 / M6 / 8x24mm	to 99	pk
	20A	D	Contact tip 1,6 / M6 / 8x24mm	from 100	pk
1 packing unit includes 10 pieces					

#### Contact tips M8x1,5 for steel and CuSi CuCrZr

42,0001,0136,10	20A	D	Contact tip 0,6 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 0,6 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 0,6 / M8x1,5 / ø10x32	from 100	pk
42,0001,6482,10	20A	D	Contact tip 0,7 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 0,7 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 0,7 / M8x1,5 / ø10x32	from 100	pk
42,0001,6464,10	20A	D	Contact tip 0,8 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 0,8 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 0,8 / M8x1,5 / ø10x32	from 100	pk
42,0001,6465,10	20A	D	Contact tip 0,9 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 0,9 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 0,9 / M8x1,5 / ø10x32	from 100	pk
42,0001,6466,10	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32	from 100	pk
42,0001,0128,10	20A	D	Contact tip 1,0- / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,0- / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,0- / M8x1,5 / ø10x32	from 100	pk
42,0001,6483,10	20A	D	Contact tip 1,1 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,1 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,1 / M8x1,5 / ø10x32	from 100	pk
42,0001,6467,10	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32	from 100	pk
42,0001,6484,10	20A	D	Contact tip 1,3 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,3 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,3 / M8x1,5 / ø10x32	from 100	pk
42,0001,6468,10	20A	A	Contact tip 1,4 / M8x1,5 / ø10x32	to 9	pk
	20A	A	Contact tip 1,4 / M8x1,5 / ø10x32	to 99	pk
	20A	A	Contact tip 1,4 / M8x1,5 / ø10x32	from 100	pk
42,0001,6485,10	20A	D	Contact tip 1,5 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,5 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,5 / M8x1,5 / ø10x32	from 100	pk
42,0001,6469,10	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32	from 100	pk
42,0001,6470,10	20A	D	Contact tip 1,8 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 1,8 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 1,8 / M8x1,5 / ø10x32	from 100	pk

ARTICLE NUMBER	PG	DC			
42,0001,6471,10	20A	D	Contact tip 2,0 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 2,0 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 2,0 / M8x1,5 / ø10x32	from 100	pk
42,0001,6472,10	20A	D	Contact tip 2,4 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 2,4 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 2,4 / M8x1,5 / ø10x32	from 100	pk
42,0001,4642,10	20A	D	Contact tip 2,8 / M8x1,5 / ø10x32	to 9	pk
	20A	D	Contact tip 2,8 / M8x1,5 / ø10x32	to 99	pk
	20A	D	Contact tip 2,8 / M8x1,5 / ø10x32	from 100	pk
1 packing unit includes 10 pieces					

#### Contact tips M8x1,5 for aluminium, CuSi CuCrZr

42,0001,6537,10	20A	D	Contact tip 0,8 / M8x1,5 / 10x32 Al	to 9	pk
	20A	D	Contact tip 0,8 / M8x1,5 / 10x32 Al	to 99	pk
	20A	D	Contact tip 0,8 / M8x1,5 / 10x32 Al	from 100	pk
42,0001,4750,10	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32 Al	to 9	pk
	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32 Al	to 99	pk
	20A	D	Contact tip 1,0 / M8x1,5 / ø10x32 Al	from 100	pk
42,0001,4751,10	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32 Al	to 9	pk
	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32 Al	to 99	pk
	20A	D	Contact tip 1,2 / M8x1,5 / ø10x32 Al	from 100	pk
42,0001,4752,10	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32 Al	to 9	pk
	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32 Al	to 99	pk
	20A	D	Contact tip 1,6 / M8x1,5 / ø10x32 Al	from 100	pk
1 packing unit includes 10 pieces					

#### Contact tip tool

42,0410,0570	3	A	Contact tip tool SW7 M6/M8/TIME		
42,0410,0138	3	A	Contact tip tool SW8 M10		

#### Contact tips SQ (=Standard Quality) M6 E-CU

42,0001,7025,10	10	A	Contact tip 0,9 / M6 / ø8x24 / Standard Quality	to 9	pk
	10	A	Contact tip 0,9 / M6 / ø8x24 / Standard Quality	to 99	pk
	10	A	Contact tip 0,9 / M6 / ø8x24 / Standard Quality	from 100	pk
42,0001,7026,10	10	D	Contact tip 1,0 / M6 / ø8x24 / Standard Quality	to 9	pk
	10	D	Contact tip 1,0 / M6 / ø8x24 / Standard Quality	to 99	pk
	10	D	Contact tip 1,0 / M6 / ø8x24 / Standard Quality	from 100	pk
42,0001,7027,10	10	D	Contact tip 1,2 / M6 / ø8x24 / Standard Quality	to 9	pk
	10	D	Contact tip 1,2 / M6 / ø8x24 / Standard Quality	to 99	pk
	10	D	Contact tip 1,2 / M6 / ø8x24 / Standard Quality	from 100	pk

#### Contact tips SQ (=Standard Quality) M8x1,5 E-CU

42,0001,7028,10	10	D	Contact tip 0,9 / M8x1,5 / ø10x32 / Standard Quality	to 9	pk
	10	D	Contact tip 0,9 / M8x1,5 / ø10x32 / Standard Quality	to 99	pk
	10	D	Contact tip 0,9 / M8x1,5 / ø10x32 / Standard Quality	from 100	pk
42,0001,7029,10	10	D	Contact tip 1,0 / M8x1,5 / ø10x32 / Standard Quality	to 9	pk
	10	D	Contact tip 1,0 / M8x1,5 / ø10x32 / Standard Quality	to 99	pk
	10	D	Contact tip 1,0 / M8x1,5 / ø10x32 / Standard Quality	from 100	pk
42,0001,7030,10	10	A	Contact tip 1,2 / M8x1,5 / ø10x32 / Standard Quality	to 9	pk
	10	A	Contact tip 1,2 / M8x1,5 / ø10x32 / Standard Quality	to 99	pk
	10	A	Contact tip 1,2 / M8x1,5 / ø10x32 / Standard Quality	from 100	pk